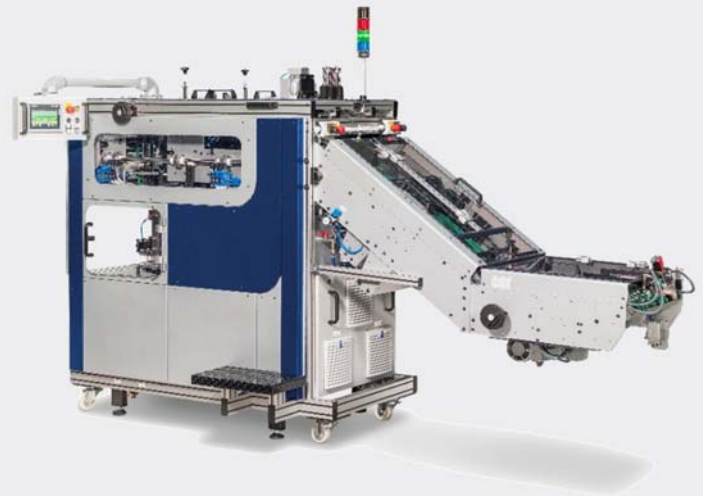


ICS Compensating Stacker

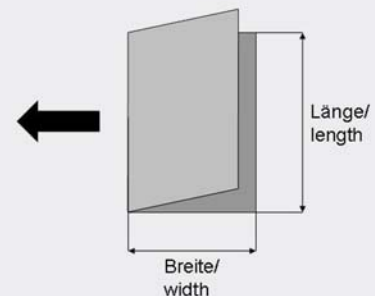
The stacker interlocks products crosswise to produce a solid bundle for optimal palletizing.



Technical Specifications

Measurements

Total height	approx. 2228 mm
Total width	approx. 1377 mm
Total length	approx. 3478 mm (without swivel arm), depending on inlet height
Input height	600 - 900 mm
Output height	860 - 890 mm
Height partial batch	max. 160 mm
Height complete bundle	max. 300 mm
Product width	148 - 320 mm
Product length	190 - 480 mm
Product diagonal	max. 580 mm, attention please



Pneumatic system

Air pressure	min. 6 bar
Air consumption	max. 1,0 Nm ³ /min., unoled, dry air

Electrical supply data

Voltage	400 V, 3 phase, N, PE, 50 Hz
Power input	3 kVA
Fuse	20 A slow-blow fuse
Cycle time	1.5 s

Options:

- A =** Asynchronous drive for turning basket
- S =** Servo drive for turning basket, cycle time 1.2 s
- M =** Manually operated format setting at the turning basket
- AU =** Automatically operated format setting at the turning basket
- Pr =** Press rollers in the infeed

Example production speed at DIN A4 (48 pages) without inserts

Shingle stream magazine infeed

Guaranteed performance: 100.000 c/h at 35 copies per batch

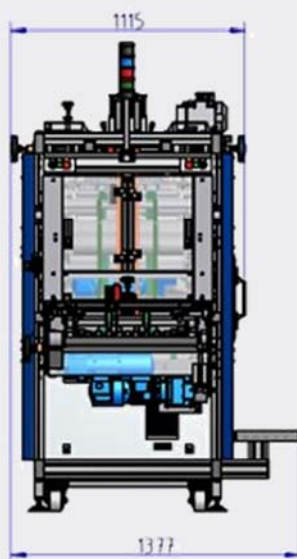
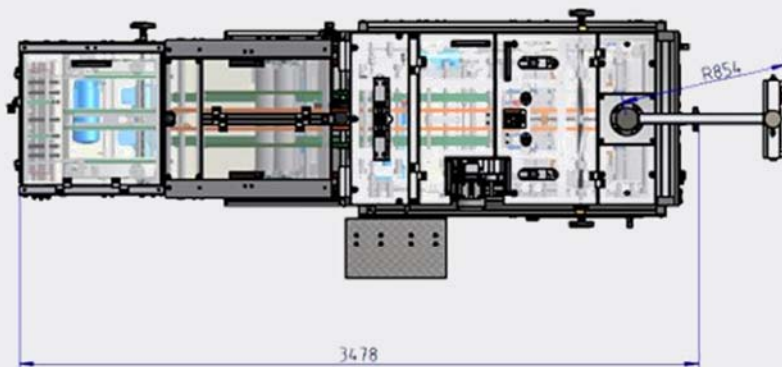
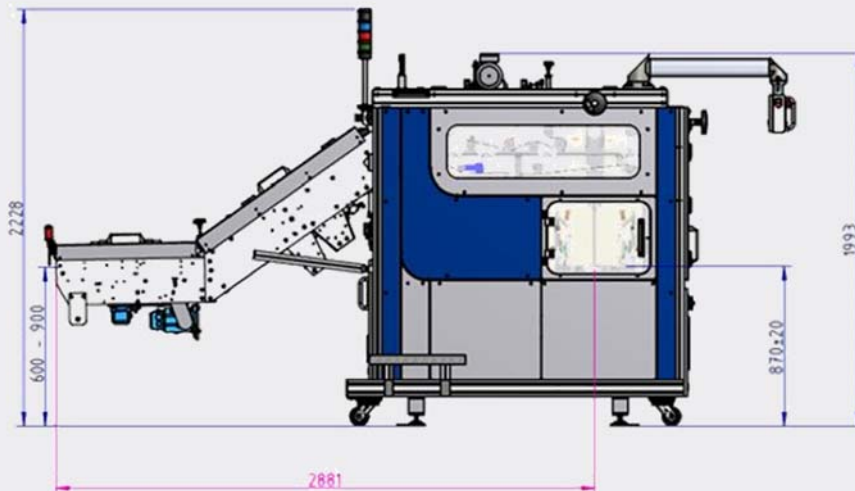
Data refers to DIN A4 products without insert

SEGBERT

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